

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 07/06/09
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 1/31/2007 2:19:10 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 30557

Part Number: D2745

Job Number:



Seq. #:	Machine Or Operation:	Description :
7.0	PACKAGING 1	PACKAGING RESOURCE #1
	Comment: PACKAGING RESOURCE #1 Identify and Stock Location: PP7	07/06/18 100
8.0	QC21	FINAL INSPECTION/W/O RELEASE
		07/06/19
	Comment: FINAL INSPECTION/W/O RELEASE	
	Job Completion	 07/06/18

Dart Aerospace Ltd

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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	30551
Description: Bushing	Part Number:	D2745
Inspection Dwg: D2745	Rev: B	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	<u>BG</u>	Audited by:	<u>JML</u>	Prototype Approval:	N/A
Date:	07-05-17	Date:	07/05/18	Date:	N/A

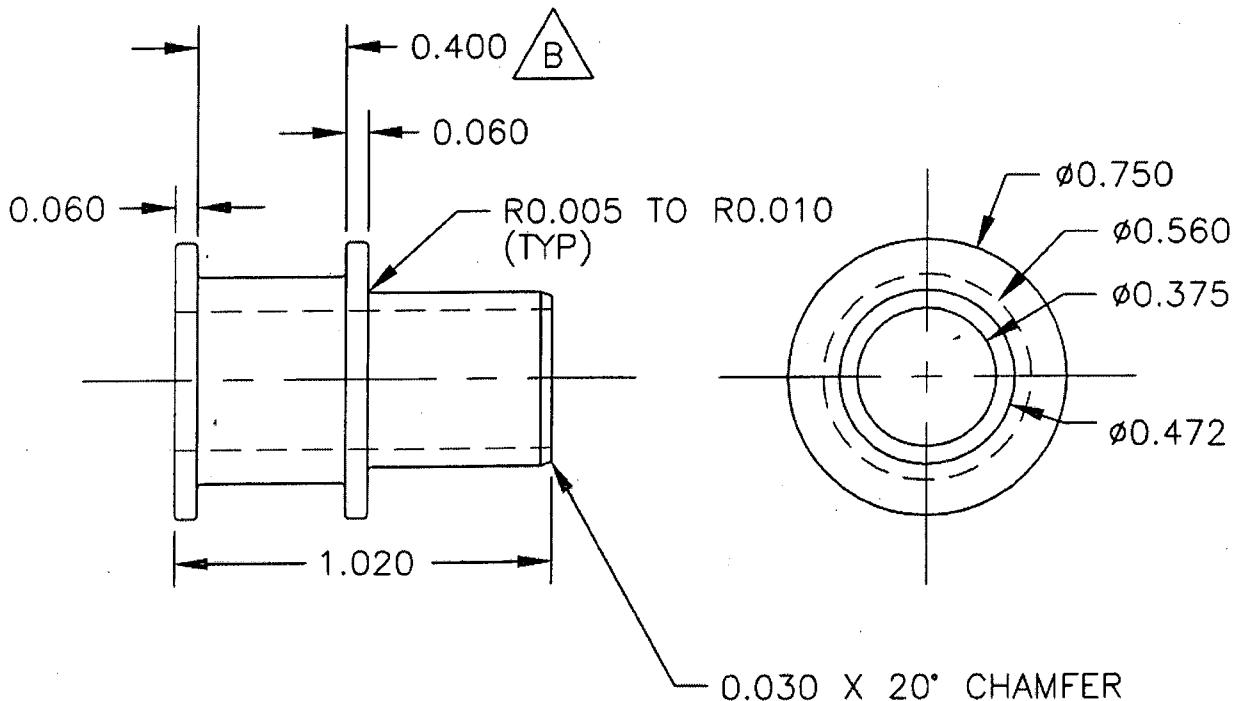
Rev	Date	Change	Revised by	Approved
A	04.04.20	New Issue	KJ/RF	#



A COPY IS
MAILED

DESIGN	DRAWN BY	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA
CHECKED	APPROVED	DRAWING NO. REV. B D2745 SHEET 1 OF 1
DATE		TITLE SCALE 98.10.23 BUSHING 2:1
A	98.04.16	NEW ISSUE
B	98.10.23	DIM 0.400 WAS 0.380

RELEASED
98.11.03 DS



MATERIAL: AISI 303 STAINLESS STEEL

NOTES: TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE
RADIUS ALL INSIDE EDGES 0.005 TO 0.010
BREAK ALL UNMARKED SHARP EDGES 0.010 TO 0.020
ALL DIMENSIONS ARE IN INCHES

SHOP COPY
RENOTED
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 30557